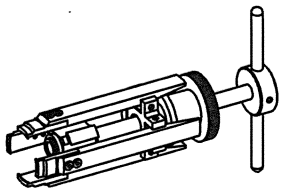
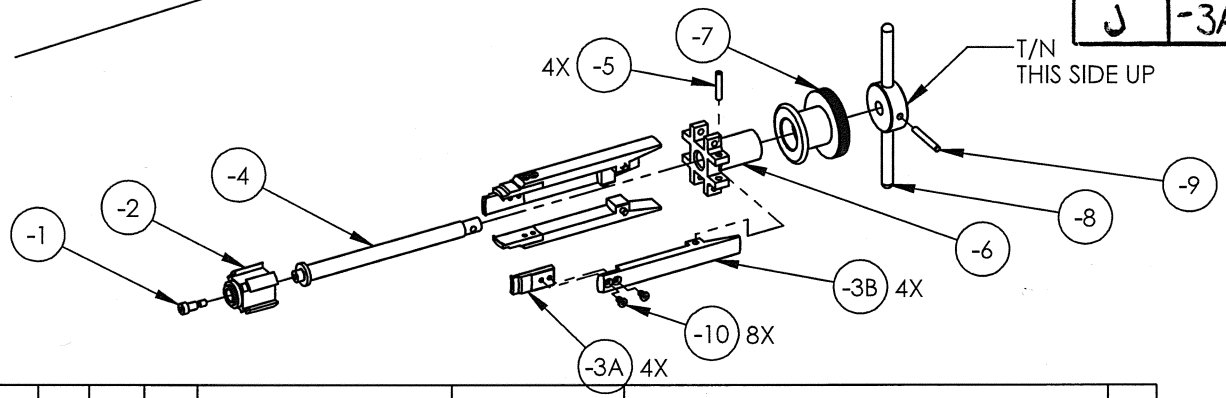


REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CHANGED -7 C-BORE DEPTH FROM 1/4 TO 7/16. CHANGED -3A TO EXTRACTING 8 PIECES FROM EACH TUBE. -3B CHANGED TO EXTRACTION 7 PIECES FROM TUBE.	11/11/2005	WP	DW
2		-3A CORRECTED O.D. & CHANGED .749 TO .812.	2/18/2006	WP	DW
3		-3A CHANGED DIMENSION .812 TO .850.	3/28/2006	WP	DW
4		-3A CHANGED HEAT TREAT TO OPTIMAL SETTING, WAS RC 36-40.	1/8/2008	WP	DW
5		CREATED NEW FILE WITH NEW PAGE FORMAT, AND ADDED ALL OF THE PART DWG'S, WAS 3A&3B.	3/3/2015	WP	RW
6		ADDED P/N'S BOM -1, -5, -9, -10, SEPARATED PARTS TO INDIVIDUAL PG'S. CH'D DIMENSION TO LOCATE FLAT FROM .188 (x4) TO .460 (x4) -2 & ADDED P.F. -5 TO DOWEL PIN HOLE -3B PER G.E. ADDED RB TO TOOL NUMBER IN TITLEBLOCK.	4/26/2011	RJC	RW
7	15-0051	UPDATED TO NEW DRAFTING STANDARDS. **-2** CH'D DIM WAS Ø.374-.376 IS Ø.3750-.3759. **-3B** CH'D DIMS WAS Ø2.500 IS (Ø2.500), WAS Ø.1870-.1875 P.F. -5 IS Ø.1869-.1874. REMOVED HEAT TREAT. **-4** CH'D DIMS WAS Ø.375 S.F. -2 IS Ø.3734-3740, WAS Ø.4370-.4375 S.F. -8A IS Ø.4356-.4363. **-6** CH'D DIM WAS 4X Ø.1880-.1885 S.F. -5 IS 4X Ø.1886-.1893. **-8A** CH'D DIMS WAS Ø.1870-.1875 P.F. -9 IS Ø.1886-.1893, WAS Ø.4377-.4382 THRU S.F. -4 IS Ø.4375-.4385 THRU ALL, WAS 2X Ø.3750-.3755 ↧ 1/4 P.F. -8B IS 2X Ø.38 ↧ .25 S.F. -8B. ADDED ENGRAVE NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	3/3/2015	DPD	JAG
8	16-0218	**-2** CH'D DIM WAS Ø.3759/.3750 IS Ø.3759/.3750 (S.F. -4). **-3A**, **-3B**, **-4**, **-6**, **-8** ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. **-3B**, **-4**, **-6** CH'D MATERIAL WAS 4140/4142 Q&T IS 4140/4142, ADDED HEAT TREAT RC 28-34. **-3B** CH'D DIM WAS (Ø2.500) IS Ø2.50, WAS 2X Ø.170 THRU ALL ⌵ Ø.36 X 82°, IS 2X Ø.170 THRU ALL ⌵ Ø.31 X 82°, WAS Ø.1874/.1869 THRU IS Ø.1874/.1869 THRU (P.F. -5). **-4** CH'D DIM WAS (Ø.750) IS .75, WAS Ø.3740/.3734 IS Ø.3740/.3734 (S.F. -2), WAS Ø.4363/.4356 IS Ø.4363/.4356 (S.F. -8A), WAS Ø.1874/.1869 THRU ALL IS Ø.1874/.1869 THRU ALL (P.F. -9). **-6** CH'D DIM WAS 4X Ø.1893/.1886 THRU ALL IS 4X Ø.1893/.1886 THRU ALL (S.F. -5), WAS 1.13 IS 4X 1.13. **-7** CH'D DIM WAS (Ø2.250) IS Ø2.25, WAS Ø1.13 IS 1.25. **-8A**, **-8B** CH'D MATERIAL WAS 1018/1020 IS A36/1018/1020 HR. **-8A** CH'D DIM'S WAS Ø1.625 IS Ø1.63, WAS Ø.1893/.1886 THRU ALL IS Ø.1893/.1886 THRU ALL (S.F. -9), WAS Ø.4385/.4375 IS Ø.4385/.4375 (S.F. -4), WAS 2X Ø.38 ↧ .25 S.F. -8B IS 2X Ø.385/.380 ↧ .25 (S.F. -8B). **-8B** CH'D DIM WAS (Ø.375) S.F. -8A IS Ø.375/.370 (S.F. -8A). **-10** ADDED DIM TO MODIFY SCREW HEAD, ADDED DWG.	11/14/2016	RJC	SM

J	-3A MAT. S-7 CHANGED FOR 01	WP



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	SOCKET HEAD SHOULDER BOLT	STEEL	Ø1/4 X 3/8, 10-24 (MCMASTER-CARR #91259A535)	1
			-2	1	SHOE	BRASS		2
			-3A	4	FINGER TIP	01		3
			-3B	4	FINGER	4140/4142		4
			-4	1	JACK SCREW	4140/4142		5
		B/O	-5	4	FINGER DOWEL PIN	STEEL	Ø3/16 X 1 (MCMASTER-CARR #98381A510)	1
			-6	1	ADJUSTING SCREW	4140/4142		6
			-7	1	ADJUSTING NUT	BRASS		7
	X		-8	1	TEE HANDLE WELDMENT			8
	1		-8A		TEE HANDLE CENTER	A36/1018/1020 HR		9
	2		-8B		TEE HANDLE ROD	A36/1018/1020 HR		10
		B/O	-9	1	TEE HANDLE DOWEL PIN	STEEL	Ø3/16 X 1-1/2 (MCMASTER-CARR #98381A514)	1
			-10	8	FLAT HEAD SOCKET CAP SCREW	STEEL	8-32 X 5/16 (MCMASTER-CARR #91253A190) MODIFIED	11
	ASSY -8							

DART AEROSPACE

TITLE: BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR

DWG NO. RB6795590 REV J

MAT'L

HEAT TREAT

FINISH

SPEC

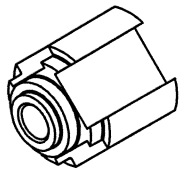
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ±.5°
.X ± .1 SURFACES = 125
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

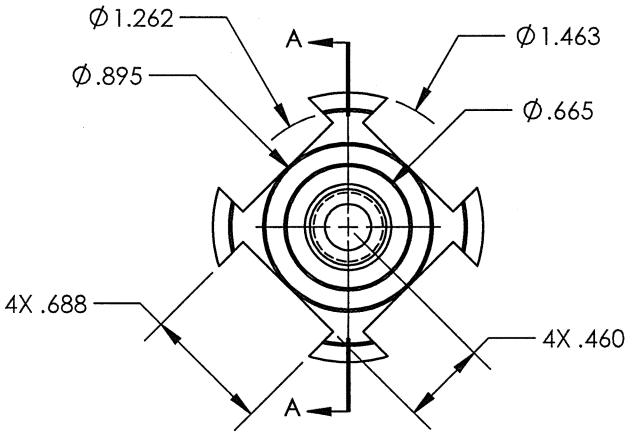
DRAWN BY:	PERRITT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	WP

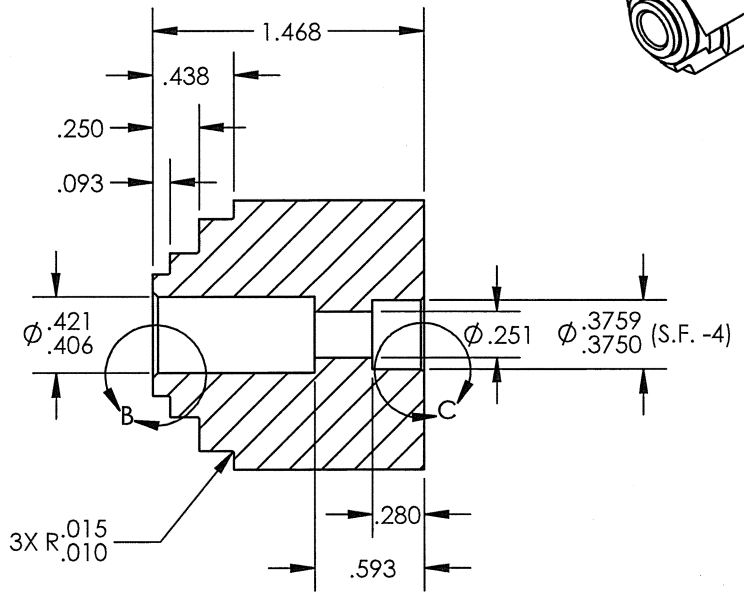
USED ON MODEL: ROLLS ROYCE C18 & C20

SCALE 1:6 | DATE 4/11/2008 | SHEET 1 OF 11

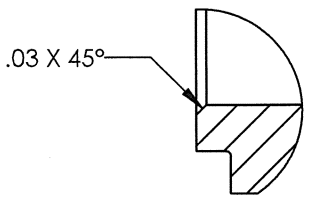
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6		CH'D DIMENSION TO LOCATE FLAT FROM .188 (x4) TO .460 (x4) PER G.E.	4/26/2011	RJC	
7	15-0051	**-2** CH'D DIM WAS Ø.374-.376 IS Ø.3750-.3759.	3/3/2015	DPD	JAG
8	16-0218	**-2** CH'D DIM WAS Ø.3759/.3750 IS Ø.3759/.3750 (S.F. -4).	11/14/2016	RJC	SM



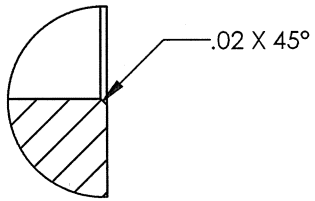




SECTION A-A



DETAIL B
SCALE 2 : 1



DETAIL C
SCALE 2 : 1

-2

SHOE

DART AEROSPACE

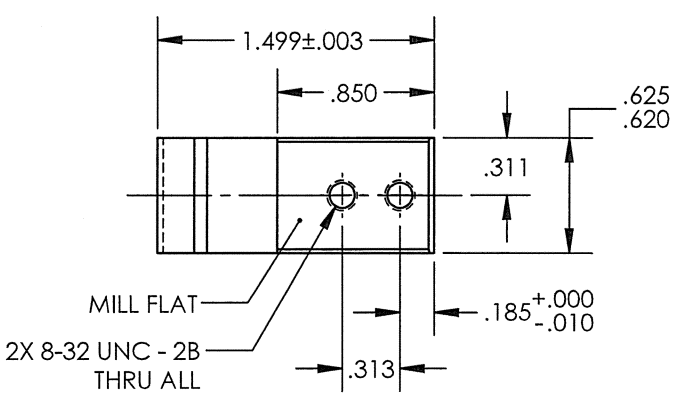
TITLE BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR

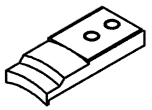
DWG NO. RB6795590-2 REV. J

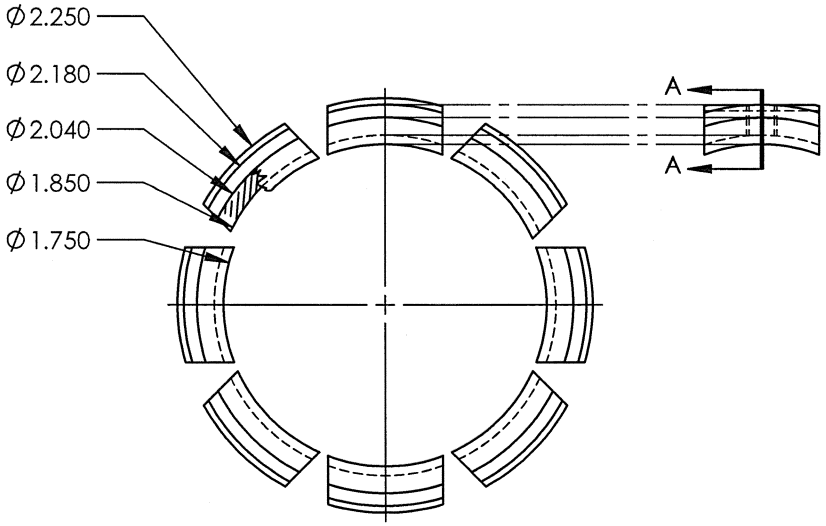
MAT'L BRASS		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125
HEAT TREAT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
FINISH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SPEC		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY:	PERRITT	
CHECKED:	DUERFELDT	
OPPS APPR:	ANDERSON	
QA APPR:	LINDSAY	USED ON MODEL
APPROVED:	MACKOVJAK	ROLLS ROYCE C18 & C20
SCALE 1:1	DATE 4/11/2008	SHEET 2 OF 11

REVISIONS

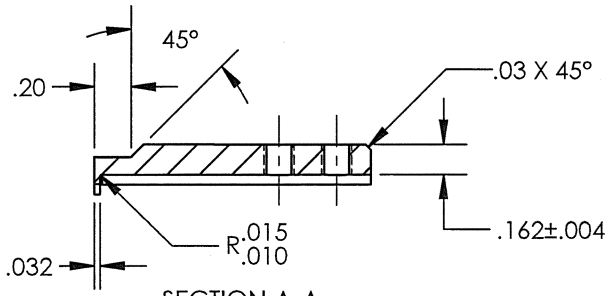
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CHANGED -3A TO EXTRACTING 8 PIECES FROM EACH TUBE.	11/11/2005	WP	DW
2		**-3A** CORRECTED O.D., & CHANGED .749 TO .812.	2/18/2006	WP	DW
3		**-3A** CHANGED DIMENSION .812 TO .850.	3/28/2006	WP	DW
4		**-3A** CHANGED HEAT TREAT TO OPTIMAL SETTING, WAS RC 36-40.	1/8/2008	WP	DW
8	16-0218	**-3A** ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	11/14/2016	RJC	SM







EDM INTO 8
EQUAL PIECES



SECTION A-A

(-3A)

FINGER TIP

DART AEROSPACE

TITLE BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR

DWG NO. RB6795590-3A REV J

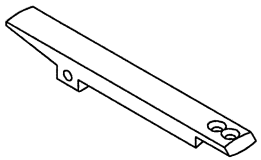
MAT'L	O1
HEAT TREAT	RC 55-60
FINISH	BLACK OXIDE
SPEC	QMSI-6.2.2, B.O. REV D
DRAWN BY:	PERRITT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK

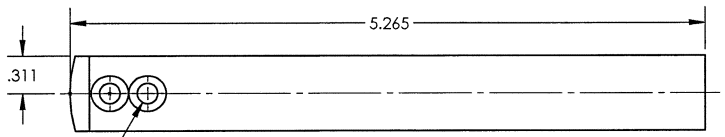
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ±.5°
.X ± .1 SURFACES = 125
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

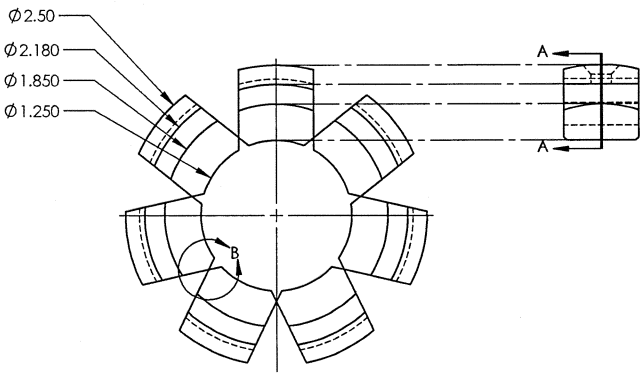
USED ON MODEL
ROLLS ROYCE C18 & C20

SCALE 1:1 DATE 4/11/2008 SHEET 3 OF 11

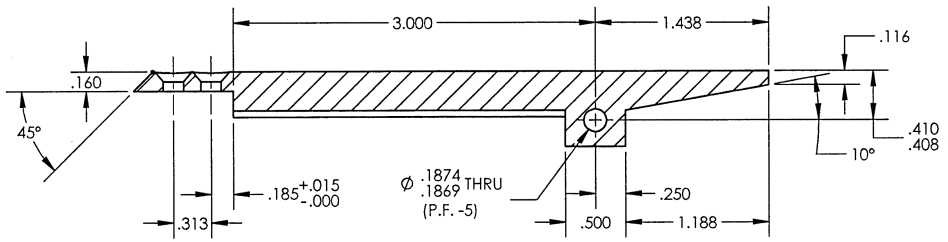
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		**-3B** CHANGED TO EXTRACTING 7 PIECES FROM TUBE.	11/11/2005	WP	DW
6		ADDED P.F. -5 TO DOWEL PIN HOLE **-3B** PER G.E.	4/26/2011	RJC	
7	15-0051	**-3B** CH'D DIMS WAS Ø2.500 IS (Ø2.500), WAS Ø.1870-.1875 P.F. -5 IS Ø.1869-.1874. REMOVED HEAT TREAT.	3/3/2015	DPD	JAG
8	16-0218	**-3B** CH'D DIM WAS (Ø2.500) IS Ø2.50, WAS 2X Ø.170 THRU ALL ⌵ Ø.36 X 82°, IS 2X Ø.170 THRU ALL ⌵ Ø.31 X 82°, WAS Ø.1874/.1869 THRU IS Ø.1874/.1849 THRU (P.F. -5). CH'D MATERIAL WAS 4140/4142 Q&T IS 4140/4142, ADDED HEAT TREAT RC 28-34, ADDED FINISH QMSI-6.2.2, B.O. REV D.	11/14/2016	RJC	SM



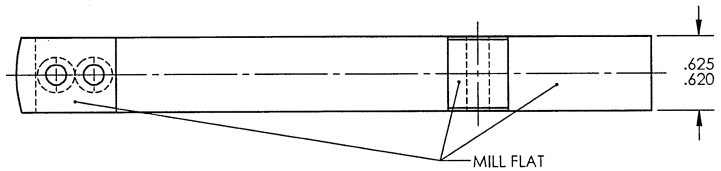


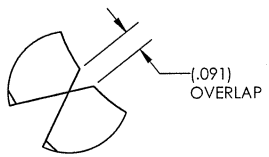


EDM INTO 7
EQUAL PIECES



SECTION A-A





DETAIL B
SCALE 2 : 1

-3B

FINGER

DART AEROSPACE

TITLE BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR

DWG NO. RB6795590-3B

MAT'L	4140/4142
HEAT TREAT	RC 28-34
FINISH	BLACK OXIDE
SPEC	QMSI-6.2.2, B.O. REV D
DRAWN BY:	PERRITT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK
SCALE	1:1
DATE	4/11/2008

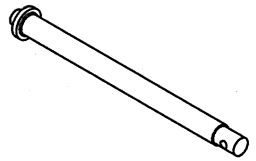
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
FRACTIONS ± 1/8
.XXX ± .005
.XX ± .01
.X ± .1
ANGLES ±.5°
SURFACES = 125
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

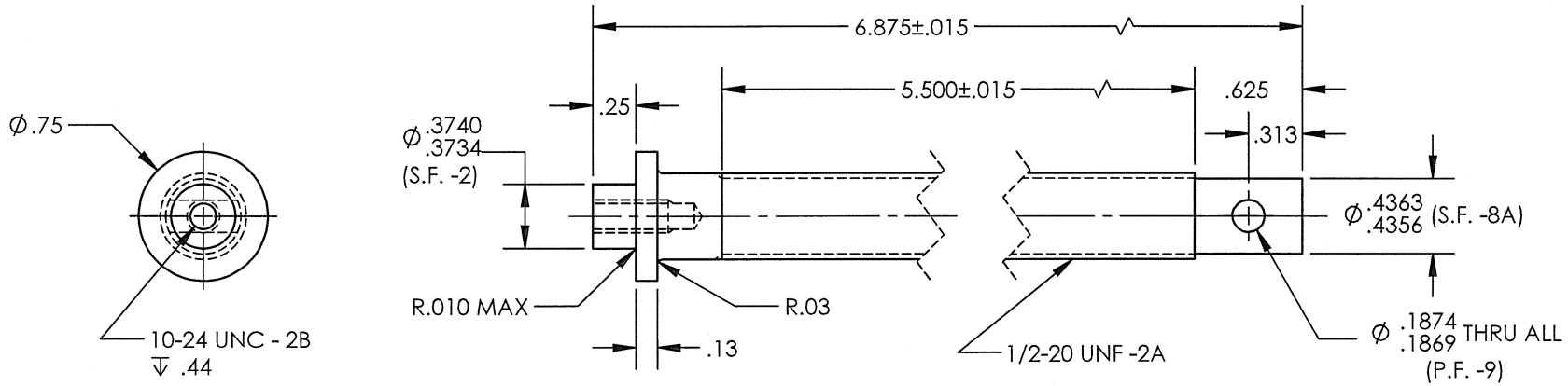
USED ON MODEL
ROLLS ROYCE C18 & C20

SHEET 4 OF 11

REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	15-0051	**-4** CH'D DIMS WAS Ø.375 S.F. -2 IS Ø.3734-3740, WAS Ø.4370-.4375 S.F. -8A IS Ø.4356-.4363.	3/3/2015	DPD	JAG
8	16-0218	**-4** CH'D DIM WAS (Ø.750) IS .75, WAS Ø.3740/.3734 IS Ø.3740/.3734 (S.F. -2), WAS Ø.4363/.4356 IS Ø.4363/.4356 (S.F. -8A), WAS Ø.1874/.1869 THRU ALL IS Ø.1874/.1869 THRU ALL (P.F. -9), CH'D MATERIAL WAS 4140/4142 Q&T IS 4140/4142, ADDED HEAT TREAT RC 28-34, ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	11/14/2016	RJC	SM





-4

JACK SCREW

DART AEROSPACE

TITLE BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR

DWG NO. RB6795590-4 REV J

MAT'L	4140/4142
HEAT TREAT	RC 28-34
FINISH	BLACK OXIDE
SPEC	QMSI-6.2.2, B.O. REV D
DRAWN BY:	PERRITT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK

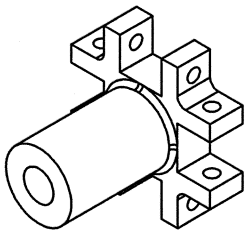
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ±.5°
.X ± .1 SURFACES = 125
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

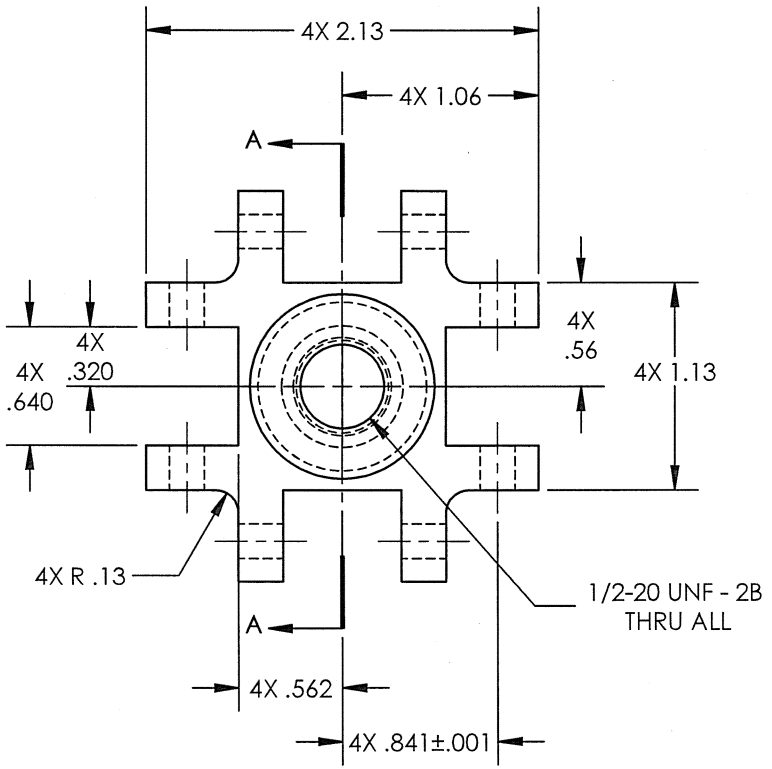
USED ON MODEL: ROLLS ROYCE C18 & C20

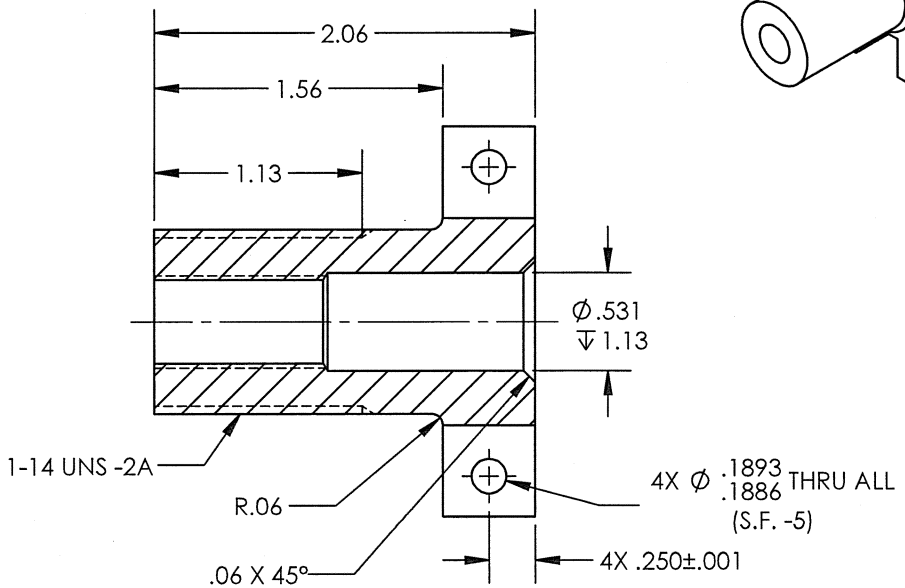
SCALE 1:1 DATE 4/11/2008 SHEET 5 OF 11

REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	15-0051	**-6** CH'D DIM WAS 4X Ø.1880-.1885 S.F. -5 IS 4X Ø.1886-.1893.	3/3/2015	DPD	JAG
8	16-0218	**-6** CH'D DIM WAS 4X Ø.1893/.1886 THRU ALL IS 4X Ø.1893/.1886 THRU ALL (S.F. -5), WAS 1.13 IS 4X 1.13, CH'D MATERIAL WAS 4140/4142 Q&T IS 4140/4142, ADDED HEAT TREAT RC 28-34, ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	11/14/2016	RJC	SM







SECTION A-A

(-6)

ADJUSTING SCREW

DART AEROSPACE

TITLE: BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR

DWG NO. RB6795590-6 REV J

MAT'L	4140/4142
HEAT TREAT	RC 28-34
FINISH	BLACK OXIDE
SPEC	QMSI-6.2.2, B.O. REV D
DRAWN BY:	PERRITT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK

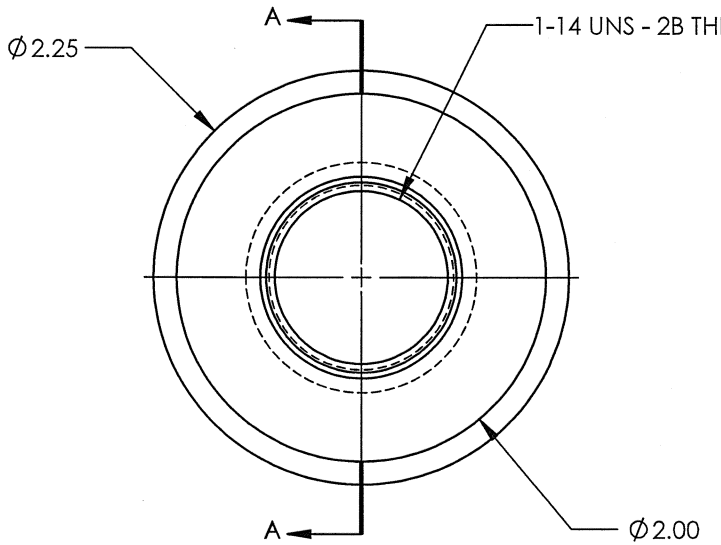
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ±.5°
.X ± .1 SURFACES = 125
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

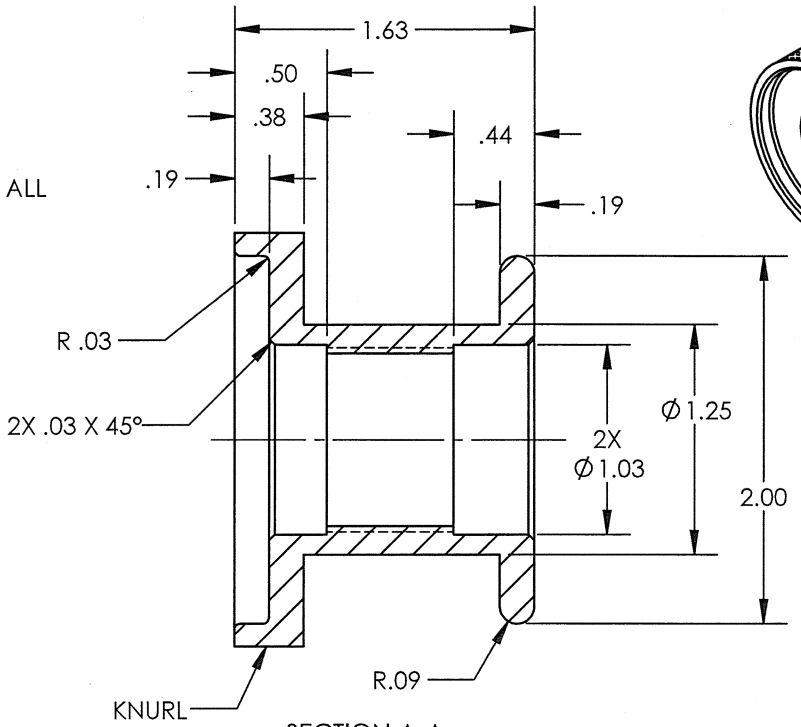
USED ON MODEL: ROLLS ROYCE C18 & C20

SCALE 1:1 DATE 4/11/2008 SHEET 6 OF 11

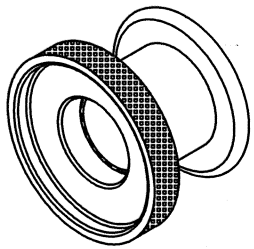
REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CHANGED -7 C-BORE DEPTH FROM 1/4 TO 7/16.	11/11/2005	WP	DW
8	16-0218	**-7** CH'D DIM WAS (Ø2.250) IS Ø2.25, WAS Ø1.13 IS 1.25.	11/14/2016	RJC	SM





SECTION A-A



(-7)

ADJUSTING NUT

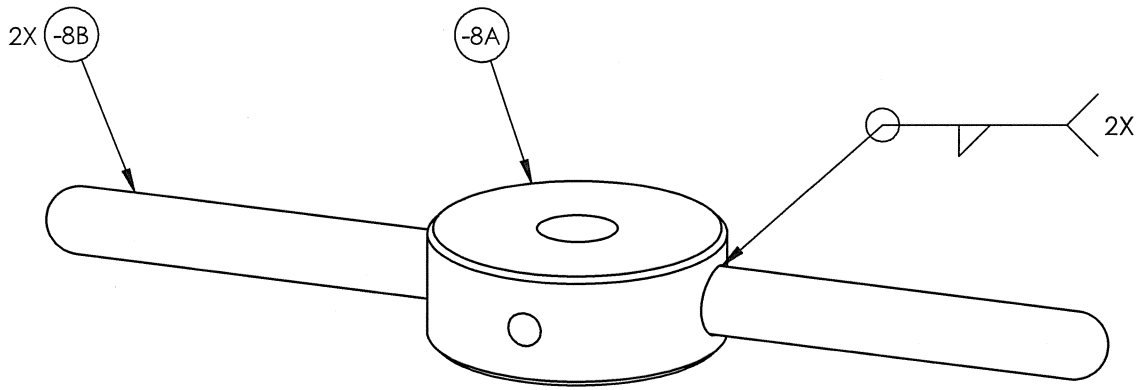
DART AEROSPACE

TITLE BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR

DWG NO. RB6795590-7 REV J

MAT'L BRASS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ±.5°
SPEC	.X ± .1 SURFACES = 125
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	ROLLS ROYCE C18 & C20
SCALE 1:1	DATE 4/11/2008
	SHEET 7 OF 11

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
8	16-0218	**-8** ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	11/14/2016	RJC	SM



-8

TEE HANDLE WELDMENT

DART AEROSPACE

TITLE BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR

DWG NO. RB6795590-8 REV J

MAT'L	
HEAT TREAT	
FINISH	BLACK OXIDE
SPEC	QMSI-6.2.2, B.O. REV D
DRAWN BY:	PERRITT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK

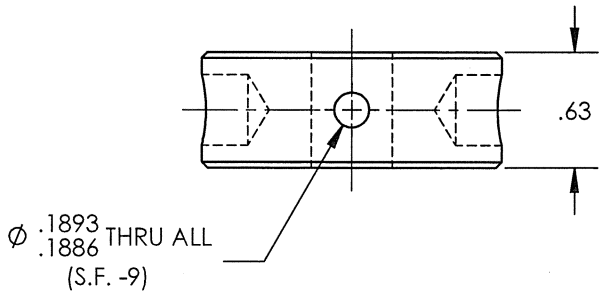
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ±.5°
.X ± .1 SURFACES = 125
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

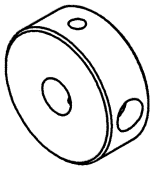
USED ON MODEL
ROLLS ROYCE C18 & C20

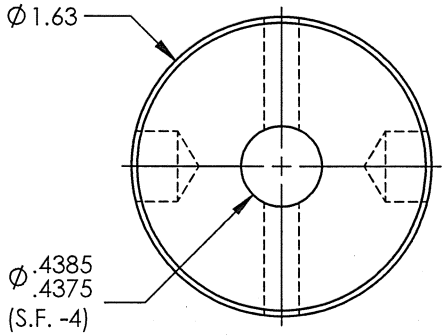
SCALE 1:1 DATE 4/11/2008 SHEET 8 OF 11

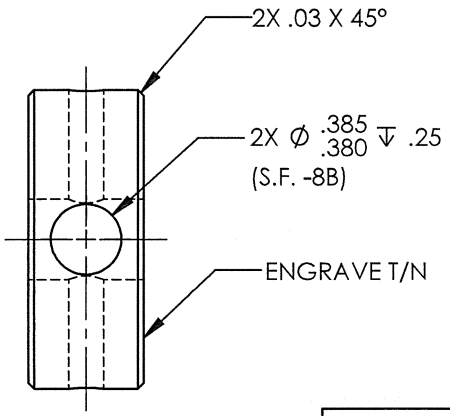
REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	15-0051	**-8A** CH'D DIMS WAS Ø.1870-.1875 P.F. -9 IS Ø.1886-.1893, WAS Ø.4377-.4382 THRU S.F. -4 IS Ø.4375-.4385 THRU ALL, WAS 2X Ø.3750-.3755 ↧ 1/4 P.F. -8B IS 2X Ø.38 ↧ .25 S.F. -8B. ADDED ENGRAVE NOTE.	3/3/2015	DPD	JAG
8	16-0218	**-8A** CH'D DIM'S WAS Ø1.625 IS Ø1.63, WAS Ø.1893/.1886 THRU ALL IS Ø.1893/.1886 THRU ALL (S.F. -9), WAS Ø.4385/.4375 IS Ø.4385/.4375 (S.F. -4), WAS 2X Ø.38 ↧ .25 S.F. -8B IS 2X Ø.385/.380 ↧ .25 (S.F. -8B). CH'D MATERIAL WAS 1018/1020 IS A36/1018/1020 HR.	11/14/2016	RJC	SM









(-8A)

TEE HANDLE CENTER

DART AEROSPACE

TITLE BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR

DWG NO. RB6795590-8A REV J

MAT'L	A36/1018/1020 HR
HEAT TREAT	
FINISH	SEE -8 WELDMENT
SPEC	
DRAWN BY:	PERRITT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ±.5°
.X ± .1 SURFACES = 125√

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

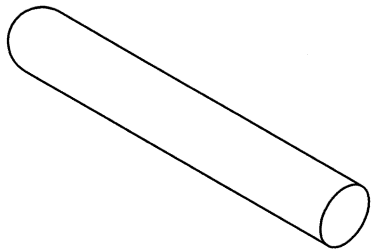
USED ON MODEL

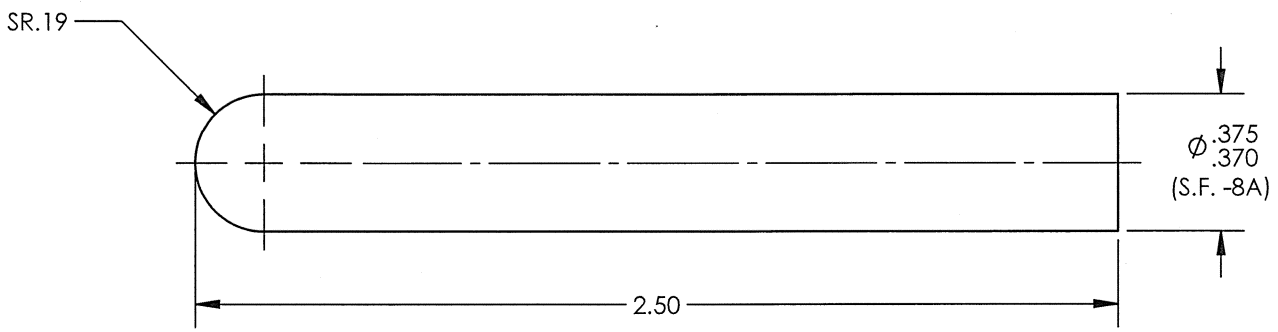
ROLLS ROYCE C18 & C20

SCALE 1:1 | DATE 4/11/2008 | SHEET 9 OF 11

REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
8	16-0218	**-8B** CH'D DIM WAS (Ø.375) S.F. -8A IS Ø.375/.370 (S.F. -8A), CH'D MATERIAL WAS 1018/1020 IS A36/1018/1020 HR.	11/14/2016	RJC	SM





-8B

TEE HANDLE ROD

DART AEROSPACE

TITLE BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR

DWG NO. RB6795590-8B REV J

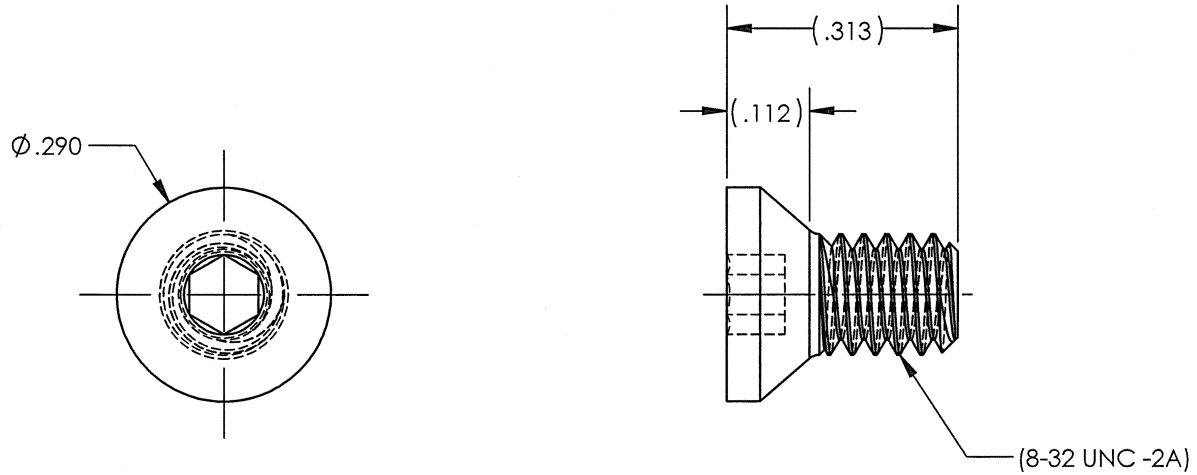
MAT'L	A36/1018/1020 HR
HEAT TREAT	
FINISH	SEE -8 WELDMENT
SPEC	
DRAWN BY:	PERRITT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ±.5°
.X ± .1 SURFACES = 125
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

USED ON MODEL: ROLLS ROYCE C18 & C20

SCALE 2:1 | DATE 4/11/2008 | SHEET 10 OF 11

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
8	16-0218	**-10** ADDED DIM TO MODIFY SCREW HEAD, ADDED DWG.	11/14/2016	RJC	JAG



(-10)

FLAT HEAD SOCKET CAP SCREW

DART AEROSPACE

TITLE BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR

DWG NO. RB6795590-10 REV J

MAT'L	STEEL
HEAT TREAT	
FINISH	BLACK OXIDE
SPEC	QMSI-6.2.2, B.O. REV D
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK
SCALE	4:1
DATE	11/14/2016

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ±.5°
.X ± .1 SURFACES = 125
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

USED ON MODEL
ROLLS ROYCE C18 & C20

SHEET 11 OF 11